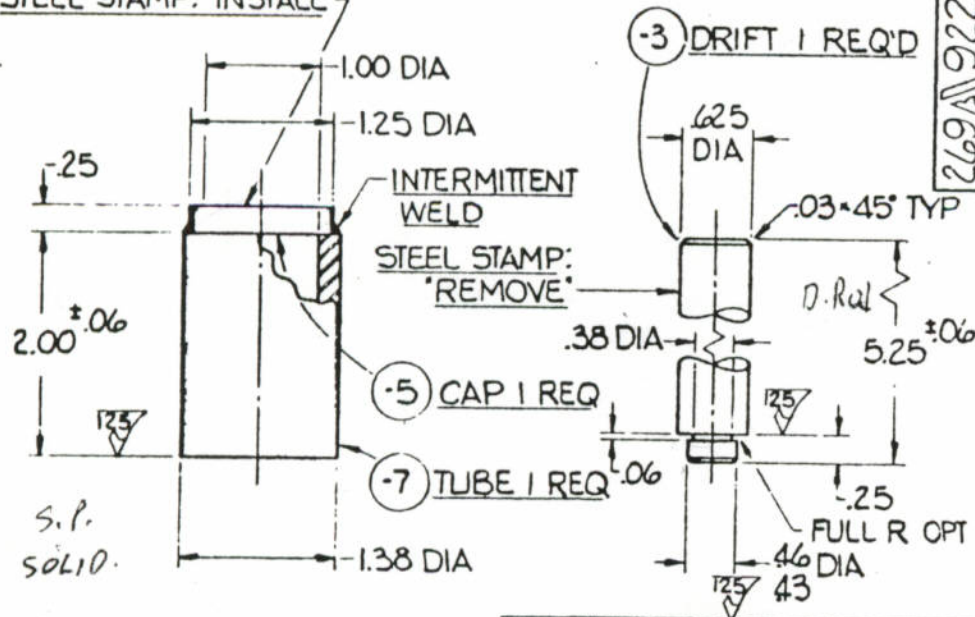


STEEL STAMP: "INSTALL"

DO NOT SCALE





REVISIONS					
SYM	E.O.'S	DESCRIPTION	DRWN	APP'D	DATE

NOTES:

1. IDENTIFY PER HP 8-5 (IMPRESSION STAMP)
2. BLACK OXIDE PER HP 4-50
3. WELD PER HP 11-1

SHOP COPY

		1	-9	ASSY		CONSISTS OF -5 & -7	
		1	-7	TUBE	1 3/4 OD x 1.88 W 2	SHELBY TUBE	COMMERCIAL
		1	-5	CAP	1 1/4 DIA x .25	1018 STEEL	AISI 1018
		1	-3	DRIFT	5/8 DIA x 5.25	4130 STEEL	MIL-S 6758 COND F4
REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
ASSEMBLY OPP.		ASSEMBLY SHOWN		LIST OF MATERIAL			
			UNLESS OTHERWISE SPECIFIED	DRWN BENEFIEL 7861	PUNCH & DRIFT- 269A5050-13 BRG INSTALL		HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA 
			DIMENSIONAL TOLERANCES	CHK'D 7861			
			3 PLACE DECIMAL ± .010	APP'D 7861			
			2 PLACE DECIMAL ± .03	APP'D 7861			
			ANGULAR ± 0°30'	APP'D			
			DIMENSIONS TO BE MET BEFORE PLATING.	APP'D			
			CORNER RADIUS .062 ON C BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.	APP'D	269A 9221		
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY	APP'D			
APPLICATION		QTY REQD		APP'D	SCALE FULL	CODE 02731 SHEET 1 OF 1	

HUGHES TOOL COMPANY
AIRCRAFT DIVISION
CULVER CITY, CALIFORNIA



269A5050-13

REDUCED SIZE PRINT

YELLOW "B" SIZE FORM 1487 REV. 1-61